[Polymer 148 \(2018\) 330](https://doi.org/10.1016/j.polymer.2018.06.038)-[338](https://doi.org/10.1016/j.polymer.2018.06.038)

Contents lists available at ScienceDirect

Polymer

journal homepage: www.elsevier.com/locate/polymer

Controlling the interchain packing and photovoltaic properties via fluorine substitution in terpolymers based on benzo[1,2-c:4,5-c'] dithiophene-4,8-dione and benzothiadiazole units

polymer

Gururaj P. Kini, Jun Young Choi, Sung Jae Jeon, Il Soon Suh, Doo Kyung Moon*

Nano and Information Materials (NIMs) Laboratory, Department of Chemical Engineering, Konkuk University, 120, Neungdong-ro, Gwangjin-gu, Seoul, 05029, South Korea

article info

Article history: Received 13 April 2018 Received in revised form 7 June 2018 Accepted 12 June 2018 Available online 18 June 2018

Keywords: Polymer solar cells Terpolymer Fluorinated polymers

ABSTRACT

We present a series of three terpolymers involving benzo [1,2-c:4,5-c']dithiophene-4,8-dione (BDD) and benzothiadiazole (BT) as acceptor units, and oligothiophene as the donor unit (PBDD-TnFBT terpolymers). We optimized the structures of these terpolymers by varying the number of fluorine (F) atoms on the BT unit and studied its effects on photovoltaic performance (P1 (BT), P2 (FBT), and P3 (2FBT)). Density functional theory analysis, optical-electrochemical analysis, and X-ray diffraction study revealed that the fluorination of BT significantly decreased frontier energy levels, enhanced both intermolecular interactions and planarization of polymer backbone in the resulted polymers. As a result, P3, having two F substituents on BT, exhibited stronger intermolecular interactions, predominant face-on orientation with a shorter π - π stacking distance of 3.51 Å, high hole mobility, and optimal nanoscale morphology compared to single F substituent (P2) and zero F substituent (P1) counterparts. Consequently, polymer solar cells based on P3 demonstrated higher power conversion efficiency (PCE) of 6.2% than those based on P1 and P2 (1.4 and 1.7% respectively). This study illustrates the interrelation between the degree of fluorination and photovoltaic performance and effectively contributes to the design of high-PCE polymer donors for photovoltaic application.

© 2018 Elsevier Ltd. All rights reserved.

1. Introduction

Polymer solar cells (PSCs) are emerged as a prominent renewable energy source owing to their advantageous properties like solution processability, lightweight, and flexibility $[1-5]$ $[1-5]$ $[1-5]$ $[1-5]$. Recently, PSCs with bulk heterojunction (BHJ) structures have demonstrated a power conversion efficiency (PCE) of over 11% with fullerene $[6-9]$ $[6-9]$ $[6-9]$ $[6-9]$ $[6-9]$ and 13% with non-fullerene acceptors $[10-14]$ $[10-14]$ $[10-14]$ $[10-14]$, signifying their potential as portable power source. This dramatic rise in the PCE of PSCs is mainly due to the design and synthesis of highperformance donor materials by optimizing the structures of donor (D) and acceptor (A) units, controlling their nanoscale morphology, and improving device fabrication conditions.

The synthesis of conjugated polymers with a donor-acceptor (D-A) structure is an efficient and reliable approach to design polymers with a high PCE of over 10%. However, this method still lacks

precision control to simultaneously obtain deep highest occupied molecular orbital (HOMO) levels and broader absorption spectrum $[15-17]$ $[15-17]$ $[15-17]$ $[15-17]$ $[15-17]$. To overcome these drawbacks, a new class of polymers called terpolymers with three dissimilar monomeric units in the polymer backbone have been introduced $(A_1-D-A_2$ or D_1-A-D_2 type terpolymers) [[17\]](#page-8-0). Through proper selection and optimization of the molar ratios of the three components, these terpolymers displayed advantages such as easy control of optical bandgap, lower energy levels, high carrier mobilities, control of miscibility, and solubility $[17-24]$ $[17-24]$ $[17-24]$ $[17-24]$. For example, Ma et al. designed and synthesized the terpolymer, PffBTT2-DPPT2, with diketopyrrolopyrrole (DPP) and difluoro-benzothiadiazole (2FBT) as acceptor units and achieved PCEs of above 8.6% due to broader absorption range and deep HOMO levels [[20](#page-8-0)]. Similarly, Lee and co-workers have reported a series of semi-crystalline terpolymers based on di-alkoxy benzothiadiazole (BTOR) and 2FBT, which exhibited PCEs of over 8% through the optimization of alkyl chain length and branching [[23](#page-8-0)]. Furthermore, Huang et al. have reported the terpolymer, PTB7-Th-T2, which demonstrated an impressive PCE of 8.9% by incorporating External author.

E-mail address: dkmoon@konkuk.ac.kr (D.K. Moon). a cheaper 2,2'-bithiophene as the third component into the PTB7-

E-mail address: dkmoon@konkuk.ac.kr (D.K. Moon).

Th backbone [[24\]](#page-8-0). Hence, terpolymer syntheses have emerged as a reliable strategy to design high-efficiency polymers for PSCs.

Motivated by these results, we designed and synthesized 5, 7 bis (dialkyl) benzo [1,2-*c*:4,5-*c'*]-dithiophene-4,8-dione (BDD)and benzothiadiazole (BT)-based terpolymers (PBDD-TnFBT), where BDD and BT are used as acceptors $(A_1 \text{ and } A_2)$, respectively) and the spacer thiophene acts like a donor unit (D) (Scheme 1). Recently, the BDD acceptor core has been studied intensively in PSCs owing to its advantageous properties such as large planar structure, strong electron-withdrawing ability, and aggregation tendency, which lead to high PCE $[25-30]$ $[25-30]$ $[25-30]$ $[25-30]$. Moreover, drafting a suitable alkyl chain on the BDD ensures solubility and interchain packing in the resulting polymers [\[30\]](#page-8-0). However, most of the BDDbased polymers exhibited limited absorption range (~700 nm), which hinder the further enhancement of their PCEs with fullerene acceptor $[26-30]$ $[26-30]$ $[26-30]$ $[26-30]$. In response, we adopted an A_1-D-A_2 approach that broadens the absorption range via intramolecular charge transfer (ICT) interaction between the donor and two acceptor units [\[17,20,21,23\]](#page-8-0). The electron-deficient BT acceptor was selected as a second acceptor (A_2) because of its structural versatility with 5- and 6-functionalizable positions. These can be easily substituted with different functional groups such as fluorine (F) [\[31](#page-8-0)-[36](#page-8-0)], chlorine (Cl) $[37-39]$ $[37-39]$ $[37-39]$ $[37-39]$, alkoxy (OR) $[23,40]$ $[23,40]$ $[23,40]$ $[23,40]$ $[23,40]$, and nitrile (CN) $[32,41]$ $[32,41]$ $[32,41]$, resulting in easy modulation of optoelectronic properties and intra/interchain properties of the resulting polymers. Particularly, adding electron-withdrawing F atoms to BT lowers the frontier energy levels (due to its strong electron-withdrawing nature) and enhances co-planarity and crystallinity (resulting from intra- and $intermolecular$ non-covalent $F\cdots S$ and $C-H\cdots F$ columbic interactions) $[31-36]$ $[31-36]$ $[31-36]$ $[31-36]$ $[31-36]$, thereby affecting the overall charge carrier mobility and PCE. Accordingly, we optimized the electronic properties, planarity, and intra/intermolecular interactions in our PBDD-TnFBT terpolymers by varying the number of F groups at the 5- and/ or 6-position of the BT. At the same time, BDD with an appropriate alkyl chain was used to control the solubility of the resulting polymers. Thus, this design promises broader absorption, lower HOMO levels, and good solution processability.

We report three PBDD-TnFBT polymers having different numbers of F atoms, namely poly-{1,3-bis(2-octyldodecyl)-5-(5-(7- (thiophen-2-yl)benzo [c] [1,2,5]thiadiazol-4-yl)thiophen-2-yl)- 4H,8H-benzo $[1,2-c:4,5-c']$ dithiophene-4,8-dione $[$ (P1, n = 0), poly-{5-(5-(5-fluoro-7-(thiophen-2-yl)benzo [c] [1,2,5]thiadiazol-4-yl) thiophen-2-yl)-1,3-bis(2-octyldodecyl)-4H, 8H-benzo [1,2-c:4,5-c'] dithiophene-4,8-dione} ($P2$, $n = 1$), and poly- ${5-(5-6)}$ -difluoro-7-(thiophen-2-yl)benzo [c] [1,2,5]thiadiazol-4-yl)thiophen-2-yl)-1,3 bis(2-octyldodecyl)-4H, 8H-benzo [1,2-c:4,5-c']dithiophene-4,8 dione} (P3, $n = 2$). We studied the effect of fluorination on the optical, electrochemical, and photovoltaic properties of these polymers. The PSCs fabricated with the fluorinated polymers (P2 and P3) demonstrated higher PCEs of 1.7% and 6.2%, respectively, due to a higher open-circuit voltage (V_{OC}) and short-circuit current density (J_{SC}) than those of the non-fluorinated counterpart **P1** (PCE $=$ 1.4%). We correlated the photovoltaic performances of the polymers with the degree of fluorination on the polymer backbone by evaluating DFT analysis, opto-electronic properties, X-ray diffraction (XRD), hole mobility, and nanoscale morphology of the resultant polymers. The detailed study on the effect of fluorination on the PBDD-TnFBT polymers are summarized below.

2. Results and discussion

2.1. Synthesis of polymers and thermal properties

The synthesis of the monomers and polymers are shown in [Scheme 2](#page-2-0). The BT monomers 4,7-bis(5-(trimethylstannyl)thiophen-2-yl)benzo [c][1,2,5]thiadiazole (M1) [\[34\]](#page-8-0) 5-fluoro-4,7-bis(5- (trimethylstannyl)thiophen-2-yl)benzo [c][1,2,5]thiadiazole (M2) [34] and 5,6-difluoro-4,7-bis(5-(trimethylstannyl)thiophen-2-yl) benzo [c][1,2,5]thiadiazole (M3) [34] were prepared according to previous reported procedures. The BDD monomer, 1,3-dibromo-5,7-bis(2-octyldodecyl)-4H, 8H-benzo [1,2-c:4,5-c']dithiophene-4,8-dione (M4), was synthesized by cyclization reaction between 2,5-bis(2-octyldodecyl)thiophene and 2,5-dibromothiophene-3,4 dicarbonyl dichloride in anhydrous aluminum chloride $(AICI₃)$ [\[30\]](#page-8-0). 2-octyldodecyl chains were drafted on the BDD (M4) to ensure sufficient solubility of the resultant polymers for solution processing. Finally, polymers P1, P2, and P3 were synthesized through the microwave-assisted Stille coupling reaction between the corresponding monomers in the presence of tris(dibenzylideneacetone)dipalladium (0) $(Pd (dba)_3)$ and tri $(o-toly)$)phosphine in chlorobenzene (CB) (See supplementary information for the detailed synthesis).

After the reaction, the polymers were precipitated in methanol and further purified using Soxhlet extractions with methanol, acetone, hexane, and chloroform. The polymers exhibited good solubility in common solvents like chloroform, chlorobenzene, and 1,2-dichlorobenzene. The number average molecular weights (Mn) of P1, P2 and P3 were evaluated by gel permeation chromatography (GPC) against polystyrene standards found to be 31.1, 22.4 and 44.7 kDa with polydispersity indexes (PDI) of 3.5, 3.3 and 3.2, respectively. The thermal degradation behavior of the polymers was studied by thermal gravimetric analysis (TGA). The polymers P1, P2, and P3 showed good thermal stability with decomposition temperatures (Td) of 362, 387, and 390 $\,^{\circ}$ C, respectively, at a 5% weight loss (Figure S1).

Scheme 1. Chemical structures of the three PBDD-TnFBT-based terpolymers.

Scheme 2. Synthetic route for monomers and polymers. (i) 2-Tributylstannylthiophene, Pd₂ (dba)₃, tris(0-tolyl)phosphine, toluene, reflux 24 h; (ii) LDA, -78 °C, THF, 1 h, then (CH₃₎₃SnCl, RT 16 h; (iii) n-butyl lithium, 0 °C, 2 h at 50 °C, then 2-octyl dodecyl bromide, refluxed overnight; (iv) 2,5-dibromothiophene-3,4-dicarboxylic acid, oxalyl chloride, DCM, RT overnight, DCM, AlCl₃, O°C, 2,5-bis(2-octyldodecyl)thiophene, 1 h and (v) Pd₂ (dba)₃, tris(0-tolyl)phosphine, chlorobenzene, microwave.

2.2. Theoretical calculations using density functional theory (DFT)

To estimate the molecular geometry and effect of fluorination on the properties of our terpolymers, we first determined their torsion angle and energy levels, and theoretically calculated their molecular structures using Gaussian 09 at B3LYP/6-31G (d) level. For simplicity, the DFT calculations were performed on two repeating units and the alkyl chain was reduced to a methyl chain [\(Fig. 1](#page-3-0) and Table S1). As shown in [Fig. 1](#page-3-0)a, the dihedral torsion angle between BT and its adjacent thiophene (θ_1) decreases as the number of Fgroups on BT increased (7.7, 1.8, and 1.3°, respectively for **P1, P2**, and P3, respectively). In contrast, all polymers presented a torsion angle of ~21 $^{\circ}$ between BDD and thiophene (θ_2 and θ_3) due to the steric hindrance of the electron-withdrawing carbonyl group on the BDD. These trends indicate that drafting F substituents on BT will help diminish the steric hindrance via non-covalent conformational locks between F and S and improve molecular packing/planarity and charge transfer [[31,35,36\]](#page-8-0). Moreover, fluorination of BT also decreases the C-C bond length between BT and its adjacent thiophene in both **P2** and **P3** as shown in [Fig. 1a](#page-3-0) (L_{bond} for **P1** = 145.78, L_{bond} for **P2** = 145.67, and L_{bond} for **P3** = 145.66 p.m.). Thus, fluorination increases double bond characteristics, which improves effective conjugation and structural planarity [[35](#page-8-0)]. Evidently, P3 exhibited the greatest planarity among the polymers, which is beneficial for effective stacking of polymer chains in the film state. The frontier orbitals, HOMO and lowest unoccupied molecular orbital (LUMO) energy levels of these polymers are summarized in [Fig. 1](#page-3-0)b. The introduction of F atoms, ascribed to their strong electron-withdrawing ability, gradually decreased both HOMO and LUMO energy levels. These results agree with the experimental results.

2.3. Optical and electrochemical properties

The normalized ultraviolet-visible (UV-vis) absorption spectra of P1, P2, and P3 in chloroform (CF) solution and thin film states are shown in [Fig. 2a](#page-4-0) and b, respectively. All terpolymers showed broad $(-300-750$ nm) and characteristic dual absorption bands with

Fig. 1. a) The optimized molecular geometries and b) frontier molecular orbitals of P1, P2, and P3 in dimer state. (Note: In real state, F substitution in P2 could be random).

lower and higher energy bands originating from localized $\pi-\pi^*$ transitions and ICT interaction, respectively [\[35,42](#page-8-0)]. Compared to that in solution, absorption spectra of the polymers in film state were red-shifted around ~30 nm arising from the strong intermolecular interactions in the film state [[42](#page-8-0),[43](#page-8-0)]. As the number of F substituents increased from P1 to P3, corresponding absorption onset (λ_{onset}) of polymers were gradually blue-shifted in both solution and film state. This is attributed to the strong electronwithdrawing tendency of the F-group, which shifts π -electrons and weakens conjugation [\[34,43](#page-8-0)]. Interestingly, P2 showed broadened absorption profile in both solution and film compared to P1 and P3. This may be caused by lower molecular weight and regiorandom structures of **P2**, resulting in their poor $\pi-\pi$ stacking and intermolecular interactions between the polymer chains $[44-47]$ $[44-47]$ $[44-47]$. The P1, P2, and P3 spectra showed absorption maxima (λ_{abs}) at 627, 601, and 608 nm in CF solution and at 624, 611, and 661 nm in thin films, respectively. Among the spectra, the P3 spectrum displayed a pronounced vibrionic peak at 661 nm in both the solution and film state, attributed to enhanced planarity and stronger stacking between the polymer chains. The molar absorptivity coefficient (ε) of the polymers were determined from Figure S2 using the Beer-Lambert law ($A = ebc$), ε was calculated to be 24701, 23516 and 44032 M^{-1} cm⁻¹ at 600 nm for polymers **P1, P2** and P3, respectively. It is notable that higher molar absorptivity of P3 benefits light harvesting and J_{SC} in PSC devices. Based on the λ_{onset} of the polymers in the film states, corresponding optical bandgaps were estimated to be 1.68, 1.70, and 1.73 eV for P1, P2, and P3, respectively. The complete data of optical properties of the polymers are summarized in [Table 1.](#page-4-0)

As reported previously, the introduction of F atoms on the polymer backbone lead to lower HOMO and LUMO energy levels due to its strong electronegativity, which affects the π -orbitals in the polymers $[31,34-36]$ $[31,34-36]$ $[31,34-36]$ $[31,34-36]$ $[31,34-36]$. Therefore, the HOMO/LUMO energy levels of P1, P2, and P3 determined from the corresponding cyclic

Fig. 2. Absorption spectra of the polymers in (a) chloroform (CF) solution, (b) thin films, (c) molar extinction coefficient (e) , (d) Cyclic voltammograms and (e) schematic energy level diagram of the polymers.

Table 1

Thermal, optical, and electrochemical properties of the polymers.

Polymer	Mn [kDa]/	Thermal properties	Optical properties	Electrochemical properties					
	PDI ^a	T_d [$^{\circ}$ C] ^b	λ_{max} [nm] solution	ε (10 ⁴) M ⁻¹ cm ^{-1c}	λ_{max} [nm] film	λ_{onset} [nm] film	E_{α} ^{opt} [eV] ^d	HOMO [eV]	LUMO [eV] ^e
P1	31.1/3.5	362	627	2.47	624	740	68. ،	-5.57	-3.89
P2	22.4/3.3	387	601	2.35	611	726	1.70	-5.62	-3.92
P ₃	44.7/3.2	390	608	4.40	661	718	1.73	-5.67	-3.94

^a Molecular weight determined by gel permeation chromatography (GPC).

b Decomposition temperature (T_d) was determined by TGA (with 5% weight loss). ^c The molar extinction coefficient of polymers in chloroform solution.

^d Estimated values from the UV-vis absorption edge of the thin film ($E_e^{opt} = 1240/\lambda_{onset}$ eV). ^d Estimated values from the UV—vis absorption edge of the thin film (E^{got} = 1240/ $\lambda_{\rm onset}$ eV).
^e Calculated from HOMO energy levels and optical band gap (LUMO = E^{got} = HOMO).

voltammetry (CV) and optical bandgap of the films were found to be -5.57 and -3.89 , -5.62 and -3.92 , and -5.67 and -3.94 eV, respectively (Fig. 2d and e). Thus, fluorinated polymers P2 and P3 are expected to yield higher V_{OC} and improved oxidative stability owing to their deep HOMO energy levels. These results indicate that the substitution of F atoms in the polymer backbone is an effective strategy to modulate the intermolecular interactions and frontier energy levels of the terpolymers.

2.4. Photovoltaic properties

To evaluate the effect of fluorination on photovoltaic properties of the terpolymers, PSC devices with inverted structure (indium tin oxide (ITO)/zinc oxide (ZnO)/active layer/MoO₃/Ag) were fabricated. To achieve maximum PCE, PSC devices of each polymer were optimized by modifying its polymer to $[6,6]$ $[6,6]$ $[6,6]$ -phenyl C₇₁ butyric acid methyl ester (PC_{71} BM) blend ratio, spin coating speed, polymer concentration, and solvent additives. The current density-voltage (J-V) curves and corresponding photovoltaic parameters of the optimized PSCs measured under AM 1.5 G illumination with an intensity of 100 mW/cm² are shown in [Fig. 3](#page-5-0) and [Table 2,](#page-5-0) respectively, whereas detailed thickness scanning of the polymers is given in Figure S3 and Table S2. The polymers P1, P2, and P3 performed best under optimized blend ratios of 1:1, 1:1, and 1:0.8 in CB and 3 vol% 1,8-diiodooctane (DIO), respectively. We used solvent the additive DIO since it can easily solvate the PC_{71} BM leading to

optimal BHJ morphology and higher J_{SC} in PSC devices [\[48,49](#page-8-0)]. As seen in [Table 2,](#page-5-0) the increase in the number of fluorine atoms on the BT unit, resulted in improved PCEs. The maximum PCE were obtained at 1.4, 1.7 and 6.2% for polymers P1, P2, and P3, respectively. Polymers **P2** and **P3** with F substituents demonstrated higher V_{OC} , consistent with their lower HOMO energy levels. Among the polymers, $P3:PC_{71}BM$ exhibited the highest PCE of 6.2% with photovoltaic parameters $J_{SC} = 9.00 \text{ mA/cm}^2$, $V_{OC} = 1.00 \text{ V}$, and fill factor (FF) = 68% [\(Fig. 3a](#page-5-0)). This enhancement was resulted from the improvement in photovoltaic parameters J_{SC} and V_{OC} . Figures S4-S6 and Table S3-S5 show the detailed optimization of P3 by varying **P3:**PC 7_1 BM blend ratios, volume of the DIO additive, and device architecture. PSC devices with P1 and P2 displayed poor PCE, mainly due to their lower J_{SC} . It is well known that the J_{SC} of PSCs is dependent on several factors such as photocurrent generation density, molecular orientation, morphology, charge-carrier mobility, and nanoscale BHJ morphology.

Firstly, we analyzed the external quantum efficiency (EQE) spectra of the polymers to understand the reason for the significant discrepancy in their J_{SC} as shown in [Fig. 3b](#page-5-0). The J_{SC} values calculated from EQE were consistent with the experimental $J-V$ measurements. The PSCs fabricated with $P3$:PC₇₁BM showed significantly higher EQE values in the regions ranging from 400 to 700 nm with maximum EQE value of 50% at 640 nm. In contrast, the EQE responses of the devices based on P1 and P2 blends were considerably reduced to <15%, indicating poor charge separation and

Fig. 3. *I-V* curves under the illumination of AM 1.5G, 100 mW cm⁻² for (a) P1, P2 (polymer:PC₇₁BM (1:1)) and P3:PC₇₁BM (1:0.8), and (b) corresponding EQE profiles of polymers under inverted device fabrication conditions processed with CB/3 vol% DIO.

Table 2 Photovoltaic performance of polymer:PC₇₁BM devices processed in CB/3 vol% DIO under the illumination of AM 1.5G, 100 mW cm⁻².

Polymer	Thickness	Polymer: PC_{71} BM	V_{OC} [V]	ISC [mA/cm ²]	FF [%]	PCE ^a $(PCE_{\text{max}})[\%]$	μ_h [cm ² /V s] ^b
P1	$~50 \text{ nm}$	1:1	$0.86 + 0.02$	$2.55 + 0.05$	$60.3 + 0.2$	1.33(1.4)	3.67×10^{-3}
P2	$~50 \text{ nm}$	1:1	$0.93 + 0.01$	$2.96 + 0.04$	$57.8 + 0.6$	1.55 (1.7)	1.86×10^{-3}
P3	$~100 \text{ nm}$	1:0.8	$0.99 + 0.01$	$8.96 + 0.04$	$67.6 + 0.4$	5.97(6.2)	4.92×10^{-3}

The devices architecture is ITO/ZnO/active layer/MoO₃/Ag.
^a The average PCE values and standard deviation are based on over 8 independent devices.
^b Uele only device is ITO/PEDOT-DSS/Active Layer/MoO₆/Ag.

Hole-only device is ITO/PEDOT:PSS/Active Layer/MoO₃/Ag.

transport. This accords with the J_{SC} values of the polymer devices. Thus, higher molar absorptivity of P3 is one of the factors that contributed to enhancing the J_{SC} in devices through effective photocurrent generation.

2.5. Molecular packing

Factors such as crystallinity and molecular orientation greatly determine the charge-transport characteristics of PSCs [[31,36\]](#page-8-0). Hence, we compared the bulk morphology of pristine polymers and polymer:PC71BM blend films via XRD analysis [\(Fig. 4\)](#page-6-0). Table S6 enlists the corresponding packing parameters extracted from the XRD results. All polymers in pristine film state showed pronounced (100), (200), and (010) diffraction peaks in the out-of-plane direction (q_z) ([Fig. 4](#page-6-0)a) and (010) peaks in the in -plane directions (q_{xy}) ([Fig. 4b](#page-6-0)), indicating the existence of bimodal edge-on and face-on orientations. Moreover, $\pi-\pi$ stacking distances in both out-ofplane and in-plane directions decreased with increasing number of F substituents (3.56/3.51 Å for P1 to 3.52/3.49 Å for P2 and 3.51/ 3.48 Å for $P3$, respectively). These results indicate that the introduction of F atoms in the polymer backbone assists in the formation of compact polymer crystallites via stronger interchain packing as reported previously $[31,35-37]$ $[31,35-37]$ $[31,35-37]$. Evidently, fluorinated polymers P2 and P3 have higher crystallinity than nonfluorinated polymer P1.

In the blend films, the (100) diffraction peaks in the q_z -plane for **P1**: PC_{71} BM and **P3**: PC_{71} BM vanished [\(Fig. 4](#page-6-0)c) but remained for **P2**:PC₇₁BM (3.22 Å⁻¹, d = 27.42 Å). However, all the polymer blends retained their (010) Bragg's diffraction peaks in q_z -plane ([Fig. 4c](#page-6-0)) with corresponding $\pi-\pi$ stacking distances of 3.58 Å, 3.54 Å and 3.51 Å for **P1, P2**, and **P3**, respectively. Consequently, $P1:PC_{71}BM$ and $P3:PC_{71}$ BM blend films exhibited preferential face-on orientations in contrast with $P2:PC_{71}$ BM which showed mixed orientation. Furthermore, $\pi-\pi$ stacking distances of **P1**:PC₇₁BM (3.56–3.58 Å) and **P2**: PC₇₁BM (3.52–3.54 Å) blends increased after mixing with PC₇₁BM, whereas that of **P3**:PC₇₁BM (3.51–3.51 Å) was unchanged. These trends indicate possible polymer aggregation in P1 and P2 blend films (consistent with AFM morphology images). Overall, face-on molecular orientation and shorter $\pi-\pi$ stacking distances in $P3:PC_{71}$ BM benefits vertical charge transport in PSC devices $[23,31,50]$ $[23,31,50]$ $[23,31,50]$, in comparison with **P2**:PC₇₁BM.

2.6. Hole mobility

To elucidate the effect of fluorination on the charge transport properties of the polymers, we measured the hole mobility of the pristine polymers and polymer: PC_{71} BM blend using space-chargelimited current (SCLC) method [[51\]](#page-8-0). The fabricated hole-only devices having the structure of ITO/PEDOT:PSS/active layer/MoO₃/Ag and corresponding plots of dark current versus voltage are shown in Figure S7. The hole mobilities of the pristine polymers were in the order of 6.84×10^{-3} , 5.09×10^{-3} and 3.30×10^{-3} cm²/V for the P3, P1 and P2, respectively. In this series, P3 exhibited highest hole mobility correlated well with its higher crystallinity and compact molecular packing. The high hole mobility will prevent accumulation of charges and decreases charge recombination, thus boosting J_{SC} and efficiency [\[42,53,54](#page-8-0)]. However, **P2** displayed lower mobility compared with the zero F-constituent counterpart P1. This may be ascribed from the lower molecular weight of P2, which confines their conjugation length, thereby resulting in lower photocurrent densities and poor interconnectivity of the polymer chains as reported previously [\[45,52\]](#page-8-0). In the blend films, hole mobility trend was like that of pristine polymers i.e. 4.92×10^{-3} (P3) $> 3.67 \times 10^{-3}$ (P1) and $>1.86 \times 10^{-3}$ cm²/V (P2). Thus, higher hole mobility in $P3:PC_{71}$ BM blends can be explained by the enhanced co-planarity and interchain ordering facilitated two fluorine substituents, which further assisted the formation of the highly ordered face-on molecular orientation with shorter π - π stacking distances as revealed in XRD studies. As a result, high hole mobilities of the

Fig. 4. (A, c) Out-of-plane (qz) and (b, d) in-plane (q_{xy}) line cut profiles of the XRD images obtained from pristine polymers and polymer:PC₇₁BM blends, respectively.

P3:PC₇₁BM blends leading to higher J_{SC} , FF, and efficiency in associated PSCs.

2.7. Nanoscale film morphology

The nanoscale morphology of the polymer: PC_{71} BM blends greatly affect exciton dissociation and charge transport in the PSCs. Therefore, we analyzed the surface morphology of our polymer blends using atomic force microscopy (AFM) in tapping-mode (5 μ m \times 5 μ m) to examine their effects on the photovoltaic prop-erties ([Fig. 5\)](#page-7-0). As shown in the AFM height images, polymer: PC_{71} BM film blends of P1 ([Fig. 5](#page-7-0)a and d) and P2 ([Fig. 5](#page-7-0)b and e) displayed rougher morphologies with large, aggregated domains over 200 nm, indicating phase segregation. In contrast, P3 blend exhibited a much smoother and uniform BHJ morphology with distinct miscible P3 and PC_{71} BM phases of smaller domain size ([Fig. 5](#page-7-0)c and f). The root mean square (RMS) roughness of the blends decreased in the order of **P1** $(11.32 \text{ nm}) >$ **P2** (10.49 nm) and $>$ **P3** (3.48 nm). According to previous studies about high-efficiency polymers, uniform BHJ morphology with bicontinuous fibrillar interpenetrating network of $10-20$ nm domain sizes are beneficial for efficient exciton dissociation and charge transports in the PSCs [[8](#page-7-0)[,31,40](#page-8-0)], whereas larger phase separation will reduce D-A interfacial area, hence hindering them [\[48,54](#page-8-0)]. Moreover, some reports showed polymer:fullerene miscibility, morphology evolution and the performances are closely related with the fluorine content in the conjugated polymer [\[43,55,56\]](#page-8-0). Particularly, Lee et al. and Liu et al. reported the decrease in the polymer:fullerene phase segregation with higher F-contents due to the reduction of the solubility of the fluorinated polymers favoring decreased fibril size [\[55,56](#page-8-0)]. Additionally, some recent studies by Yan, Hou, Ade and co-workers demonstrated the direct quantitative relations between interaction parameter, miscibility and photovoltaic performances in both fullerene and non-fullerene systems. They emphasized the importance of achieving high purity and ordered packing at smaller length scale (\sim 10 nm) are necessary for enhancing the FF/ J_{SC} in PSCs [[57,58\]](#page-8-0). Thus, favorable nanoscale morphology with uniform and smaller domain sizes in P3 blend is arising from the presence of two F-substituents, which greatly improved polymer miscibility with PC₇₁BM and decreased the size of the phase separation.

Overall, lower molar absorptivity and inferior nanoscale morphology in P1 and P2 devices negatively affecting the overall light harvesting, charge separation and collection in the devices, hence affecting their photovoltaic performances. Thus, several positive factors of P3 blends such as high molar absorptivity, compact $\pi-\pi$ stacking, high hole mobility, and optimum nanoscale morphology greatly contributed to improved J_{SC} , FF, and efficiency. These AFM results agree with the XRD data and expected photovoltaic properties.

3. Conclusion

In conclusion, we successfully synthesized three PBDD-TnFBT $(n = 0, 1, 2)$ terpolymers with the varying number of F atoms on

Fig. 5. AFM height (top) and 3-D topography images (bottom) of the P1:PC₇₁BM (a and d), P2:PC₇₁BM (b and e) and P3:PC₇₁BM (c and f) processed under optimized device fabrication conditions.

BT. The effect of F substitution was also evaluated by investigating the basic optoelectronic properties, molecular orientation, and photovoltaic performance of the terpolymers. They covered broad absorption range (~750 nm) due to effective ICT interactions of the two different acceptors (BT and BDD) and thiophene donor. Increasing the number of F atom on the BT unit lowered the frontier molecular orbitals, improved the molecular planarity and intermolecular interaction between neighboring polymers chains. The polymer P3, having 2 F substituents on BT, displayed good miscibility with PC_{71} BM, a predominant face-on molecular orientation, and optimal nanoscale morphology. As a result, PSCs devices based on P3 had the best photovoltaic performance with a PCE of 6.2%. This study illustrates the interrelation between the degree of fluorination with intermolecular interactions, charge transport behavior, BHJ morphology, and polymer performance in PSC and effectively contributes to designing efficient polymer donors for photovoltaic application.

Acknowledgements

This research was supported by the New $\&$ Renewable Energy Core Technology Program (No. 20153010140030) and Human Resources program in Energy Technology (No. 20174010201540) of the Korea Institute of Energy Technology Evaluation and Planning grant funded by the Ministry of Trade, Industry & Energy, Republic of Korea. This research was supported by the 2018 KU Brain Pool of Konkuk University.

Appendix A. Supplementary data

Supplementary data related to this article can be found at [https://doi.org/10.1016/j.polymer.2018.06.038.](https://doi.org/10.1016/j.polymer.2018.06.038)

References

- [1] [C.J. Brabec, Organic photovoltaics: technology and market, Sol. Energy Mater.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref1) [Sol. Cells 83 \(2004\) 273](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref1)-[292](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref1).
- [2] [F.C. Krebs, Fabrication and processing of polymer solar cells: a review of](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref2) [printing and coating techniques, Sol. Energy Mater. Sol. Cells 93 \(2009\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref2) $394 - 412$ $394 - 412$ $394 - 412$
- [3] [A.C. Arias, J.D. MacKenzie, I. McCulloch, J. Rivnay, A. Salleo, Materials and](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref3) [applications for large area electronics: solution-based approaches, Chem. Rev.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref3) [110 \(2010\) 3](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref3)-[24.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref3)
- [4] [T.D. Nielsen, C. Cruickshank, S. Foged, J. Thorsen, F.C. Krebs, Business, market](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref4) [and intellectual property analysis of polymer solar cells, Sol. Energy Mater.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref4) [Sol. Cells 94 \(2010\) 1553](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref4)-[1571.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref4)
- [5] [G. Li, R. Zhu, Y. Yang, Polymer solar cells, Nat. Photon. 6 \(2012\) 153](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref5)-[161](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref5).
- [6] [Y. Liu, J. Zhao, Z. Li, C. Mu, Wei Ma, H. Hu, K. Jiang, H. Lin, H. Ade, H. Yan,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref6) [Aggregation and morphology control enables multiple cases of high-ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref6)ficiency [polymer solar cells, Nat. Commun. 5 \(2014\) 5293](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref6).
- [7] [J. Zhao, Y. Li, Y. Guofang, K. Jiang, H. Lin, H. Ade, Wei Ma, H. Yan, Ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref7)ficient [organic solar cells processed from hydrocarbon solvents, Nature Energy 1](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref7) [\(2016\) 15027.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref7)
- [8] [Y. Jin, Z. Chen, M. Xiao, J. Peng, B. Fan, L. Ying, G. Zhang, X.-F. Jiang, Q. Yin,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref8) Z. Liang, F. Huang, Y. Cao, Thick fi[lm polymer solar cells based on naphtho\[1,2](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref8) c:5,6-c]bis[1,2,5]thiad[iazole conjugated polymers with ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref8)ficiency over 11%, [Adv. Energy Mater. 7 \(2017\), 1700944](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref8).
- [9] [W. Li, J. Cai, F. Cai, Y. Yan, H. Yi, R.S. Gurney, et al., Achieving over 11% power](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref9) conversion effi[ciency in PffBT4T-2OD-based ternary polymer solar cells with](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref9) [enhanced open-circuit-voltage and suppressed charge recombination, Nano](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref9)[mater. Energy 44 \(2018\) 155](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref9)-[163](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref9).
- [10] [W. Zhao, S. Li, H. Yao, S. Zhang, Y. Zhang, B. Yang, Jianhui Hou, Molecular](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref10) optimization enables over 13% effi[ciency in organic solar cells, J. Am. Chem.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref10) $\frac{1}{2}$ oc. 139 (2017) 7148-[7151.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref10)
- [11] [X. Xu, T. Yu, Z. Bi, W. Ma, Y. Li, Q. Peng, Realizing over 13% Ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref11)ficiency in greensolvent-processed nonfullerene organic solar cells enabled by [thiadiazole-based wide-bandgap copolymers, Adv. Mater. 30 \(2017\),](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref11) [1703973](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref11).
- [12] [C. Sun, F. Pan, H. Bin, J. Zhang, L. Xue, B. Qiu, Z. Wei, Z.-G. Zhang, Y.F. Li, A low](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref12) [cost and high performance polymer donor material for polymer solar cells,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref12) [Nat. Commun. 9 \(2018\) 743](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref12).
- [13] [L. Ye, Y. Xiong, Q. Zhang, S. Li, C. Wang, Z. Jiang, J. Hou, W. You, H. Ade, Sur](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref13)passing 10% effi[ciency benchmark for nonfullerene organic solar cells by](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref13) [scalable coating in air from single nonhalogenated solvent, Adv. Mater. 30](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref13) [\(2018\), 1705485](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref13).
- [14] [J. Sun, X. Ma, Z. Zhang, J. Yu, J. Zhou, X. Yin, L. Yang, R. Geng, R. Zhu, F. Zhang,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref14) [W. Tang, Dithieno\[3,2-](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref14)b:2'[,3](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref14)'-d[\]pyrrol fused nonfullerene acceptors enabling](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref14)

over 13% effi[ciency for organic solar cells, Adv. Mater. \(2018\), 1707150.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref14)

- [15] [M.L. Keshtov, A.R. Khokhlov, S.A. Kuklin, F.C. Chen, A.Y. Nikolaev,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15) [E.N. Koukaras, G.D. Sharma, Synthesis of alternating D](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15)-[A1](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15)-[D](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15)-[A2 terpoly](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15)mers comprising two electron-defi[cient moieties, quinoxaline and benzo](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15)[thiadiazole units for photovoltaic applications, Polym. Chem. 7 \(2016\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15) [4025](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15)-[4035](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref15)
- [16] Z . Deng, F. Wu, L. Chen, Y. Chen, Novel photovoltaic [donor](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref16) 1 -[acceptor](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref16)-donor [2](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref16)-[acceptor terpolymers with tunable energy levels based on a di](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref16)fluorinated benzothiadiazole acceptor, RSC Adv. 5 (2015) 12087-[12093.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref16)
- [17] [T.E. Kang, K.-H. Kim, B.J. Kim, Design of terpolymers as electron donors for](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref17) highly effi[cient polymer solar cells, J. Mater. Chem. A 2 \(2014\) 15252](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref17)–[15267](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref17).

[18] [W. Sun, Z. Ma, D. Dang, W. Zhu, M. Andersson, F. Zhang, An alternating](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref18)
- [D](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref18)-[A1](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref18)-D-[A2 copolymer containing two electron-de](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref18)ficient moieties for efficient polymer solar cells, J. Mater. Chem. A $1(2013) 11141 - 11144$ $1(2013) 11141 - 11144$.
- [19] [M.L. Keshtov, A.R. Khokhlov, S.A. Kuklin, F.C. Chen, E.N. Koukaras, G.D. Sharma,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref19) [New D-A1-D-A2-type regular terpolymers containing benzothiadiazole and](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref19) [benzotrithiophene acceptor units for photovoltaic application, ACS Appl.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref19) [Mater. Interfaces 8 \(2016\) 32998](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref19)-[33009.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref19)
- [20] [T. Ma, K. Jiang, S. Chen, H. Hu, H. Lin, Z. Li, J. Zhao, Y. Liu, Y.-M. Chang, C.-](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref20) C. Hsiao, H. Yan, Effi[cient low-bandgap polymer solar cells with high open](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref20)[circuit voltage and good stability, Adv. Energy Mater 5 \(2015\), 1501282.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref20)
- [21] [Q. Tao, Y. Xia, X. Xu, S. Hedstrom, O. Backe, D.I. James, P. Persson, E. Olsson,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref21) O. Inganas, L. Hou, W. Zhu, E. Wang, $D-A_1-D-A_2$ $D-A_1-D-A_2$ [copolymers with extended](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref21) donor segments for effi[cient polymer solar cells, Macromolecules 48 \(2015\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref21) [1009](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref21)-[1016](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref21)
- [22] [B. Fan, X. Xue, X. Meng, X. Sun, L. Huo, W. Ma, Y. Sun, High-performance](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref22) [conjugated terpolymer-based organic bulk heterojunction solar cells, J. Mater.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref22) $ChemA 4 (2016) 13930 - 13937$ $ChemA 4 (2016) 13930 - 13937$
- [23] [G.P. Kini, Q.V. Hoang, C.E. Song, S.K. Lee, W.S. Shin, W.-W. So, M.A. Uddin,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23) [H.Y. Woo, J.-C. Lee, Thiophene-benzothiadiazole based D](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23)-[A1](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23)-[D](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23)-[A2 type](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23) [alternating copolymers for polymer solar cells, Polym. Chem. 8 \(2017\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23) [3622](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23)-[3631](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref23)
- [24] [T. Jiang, J. Yang, Y. Tao, C. Fan, L. Xue, Z. Zhang, H. Li, Y. Li, Wei Huang, Random](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref24) [terpolymer with a cost-effective monomer and comparable ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref24)ficiency to [PTB7-Th for bulk-heterojunction polymer solar cells, Polym. Chem. 7 \(2016\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref24) $926 - 932.$ $926 - 932.$ $926 - 932.$
- [25] [D.P. Qian, L. Ye, M.J. Zhang, Y.R. Liang, L.J. Li, Y. Huang, X. Guo, S.Q. Zhang,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref25) [Z.A. Tan, J.H. Hou, Design, application, and morphology study of a new](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref25) [photovoltaic polymer with strong aggregation in solution state, Macromole](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref25)[cules 45 \(2012\) 9611](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref25)-[9617](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref25).
- [26] [H. Zhang, Y. Liu, Y. Sun, M. Li, B. Kan, X. Ke, Q. Zhang, X. Wan, Y. Chen,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref26) [Developing high-performance small molecule organic solar cells](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref26) via a large [planar structure and an electron-withdrawing central unit, Chem. Commun.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref26) [53 \(2017\) 451](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref26)-[454.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref26)
- [27] [L. Huo, T. Liu, X. Sun, Y. Cai, A.J. Heeger, Y. Sun, Single-junction organic solar](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref27) [cells based on a novel wide-bandgap polymer with ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref27)ficiency of 9.7%, Adv. [Mater. 27 \(2015\) 2938](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref27).
- [28] [Q. Fan, W. Su, X. Guo, B. Guo, W. Li, Y. Zhang, K. Wang, M. Zhang, Y. Li, A new](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref28) polythiophene derivative for high effi[ciency polymer solar cells with PCE over](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref28) [9%, Energy Mater 6 \(2016\), 1600430.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref28)
- [29] [X. Huang, K. Weng, L. Huo, B. Fan, C. Yang, X. Sunb, Y. Sun, Effects of a het](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref29)[eroatomic benzothienothiophenedione acceptor on the properties of a series](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref29) [of wide-bandgap photovoltaic polymers, J. Mater. Chem. C 4 \(2016\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref29) [9052](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref29)-[9059](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref29).
- [30] [T. Liu, X. Pan, X. Meng, Y. Liu, D. Wei, W. Ma, L.J. Huo, X. Sun, T.H. Lee,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref30) [M. Huang, H. Choi, J.Y. Kim, W.C.H. Choy, Y.M. Sun, Alkyl side-chain engi](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref30)[neering in wide-bandgap copolymers leading to power conversion ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref30)fi[ciencies over 10%, Adv. Mater. 29 \(2017\), 1604251.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref30)
- [31] [T.L. Nguyen, H. Choi, S.-J. Ko, M.A. Uddin, B. Walker, S. Yum, J.-E. Jeong,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref31) [M.H. Yun, T.J. Shin, S. Hwang, J.Y. Kim, H.Y. Woo, Semi-crystalline photovoltaic](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref31) polymers with effi[ciency exceeding 9% in a ~300 nm thick conventional](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref31) [single-cell device, Energy Environ. Sci. 7 \(2014\) 3040](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref31)-[3051.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref31)
- [32] [Y. Wang, T. Michinobu, Benzothiadiazole and its](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref32) π -extended, heteroannulated [derivatives: useful acceptor building blocks for high-performance](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref32) [donor](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref32)-[acceptor polymers in organic electronics, J. Mater. Chem. C 4 \(2016\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref32) [6200](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref32)-[6214](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref32)
- [33] [Q. Zhang, M.A. Kelly, N. Bauer, W. You, The curious case of](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref33) fluorination of [conjugated polymers for solar cells, Acc. Chem. Res. 50 \(2017\) 2401](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref33)-[2409](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref33).
- [34] [W.T. Neo, K.H. Ong, T.T. Lin, S.-J. Chuaac, J. Xu, Effects of](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref34) fluorination on the [electrochromic performance of benzothiadiazole-based donor](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref34)-[acceptor co](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref34)[polymers, J. Mater. Chem. C 3 \(2015\) 5589](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref34)-[5597.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref34)
- [35] [J. Hwang, J. Park, Y.J. Kim, Y.H. Ha, C.E. Park, D.S. Chung, S.-K. Kwon, Y.-H. Kim,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref35) Indolo[3,2-b[\]indole-containing donor-acceptor copolymers for high-ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref35)ficiency organic solar cells, Chem. Mater. 29 (2017) 2135 -2140 -2140 .
- [36] [I.-B. Kim, S.-Y. Jang, Y.-A. Kim, R. Kang, I.-S. Kim, D.-K. Ko, D.-Y. Kim, The effect](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref36) of fl[uorine substitution on the molecular interactions and performance in](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref36) [polymer solar cells, ACS Appl. Mater. Interfaces 9 \(2017\) 24011](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref36)-[24019](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref36).
- [37] [Z. Hu, H. Chen, J. Qu, X. Zhong, P. Chao, M. Xie, W. Lu, A. Liu, L. Tian, Y.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref37)-[A. Su,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref37) [W. Chen, F. He, Design and synthesis of chlorinated benzothiadiazole-based](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref37) polymers for effi[cient solar energy conversion, ACS Energy Lett. 2 \(2017\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref37) $753 - 758$ $753 - 758$
- [38] [D. Mo, H. Wang, H. Chen, S. Qu, P. Chao, Z. Yang, L. Tian, Y.A. Su, Y. Gao,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref38) [B. Yang, W. Chen, F. He, Chlorination of low-band-gap polymers: toward high](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref38)performance polymer solar cells, Chem. Mater. 29 (2017) 2819-[2830.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref38)
- [39] [S.-H. Kang, G.D. Tabi, J. Lee, G. Kim, Y.-Y. Noh, C. Yang, Chlorinated 2,1,3](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref39) [benzothiadiazole-based polymers for organic](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref39) field-effect transistors, Macromolecules 50 (2017) $4649-4657$ $4649-4657$.
- [40] [G.P. Kini, S.K. Lee, W.S. Shin, S.-J. Moon, C.E. Song, J.-C. Lee, Achieving a solar](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref40) power conversion effi[ciency exceeding 9% by modifying the structure of a](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref40) [simple, inexpensive and highly scalable polymer, J. Mater. Chem. A 4 \(2016\)](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref40) [18585](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref40)-[18597](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref40)
- [41] [A. Casey, Y. Han, Z. Fei, A.J.P. White, T.D. Anthopoulos, M. Heeney, Cyano](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref41) [substituted benzothiadiazole: a novel acceptor inducing n-type behaviour in](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref41) [conjugated polymers, J. Mater. Chem. C 3 \(2015\) 265](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref41)-[275.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref41)
- [42] [C.E. Song, Y.J. Kim, S.R. Suranagi, G.P. Kini, S. Park, S.K. Lee, W.S. Shin, S.-](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref42) [J. Moon, I.-N. Kang, C.E. Park, J.-C. Lee, Impact of the crystalline packing](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref42) [structures on charge transport and recombination via alkyl chain tunability of](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref42) [DPP-based small molecules in bulk heterojunction solar cells, ACS Appl.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref42) [Mater. Interfaces \(2016\) 12940](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref42)-[12950.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref42)
- [43] [G. Liu, C. Weng, P. Yin, S. Tan, P. Shen, Impact of the number of](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref43) fluorine atoms [on crystalline, physicochemical and photovoltaic properties of low bandgap](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref43) copolymers based on 1,4-dithienylphenylene and diketopyrrolopyrrole.
[Polymer 125 \(2017\) 217](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref43)–[226](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref43).
- [44] [S. Hayashi, S. Yamamoto, T. Koizumi, Effects of molecular weight on the op](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref44)[tical and electrochemical properties of EDOT-based](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref44) π -conjugated polymers, [Sci. Rep. 7 \(2017\) 1078.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref44)
- [45] [Z. Xiao, K. Sun, J. Subbaiah, T. Qin, S. Lu, B. Purushothaman, D.J. Jones,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref45) [A.B. Homes, W.W.H. Wong, Effect of molecular weight on the properties and](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref45) [organic solar cell device performance of a donor-acceptor conjugated poly](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref45)[mer, Polym. Chem. 6 \(2015\) 2312](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref45)-[2318.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref45)
- [46] [J. Yuan, M.J. Ford, Y. Zhang, H. Dong, Z. Li, Y. Li, T.-Q. Nguyen, G.C. Bhajan,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref46) [W. Ma, Toward thermal stable and high photovoltaic ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref46)ficiency ternary conjugated copolymers: influence of backbone fl[uorination and regioselectivity,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref46) [Chem. Mater. 29 \(2017\) 1758](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref46)-[1768](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref46).
- [47] [K.H. Hendriks, G.H.L. Heintges, M.M. Wienk, R.A.J. Janssen, Comparing random](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref47) [and regular diketopyrrolopyrrole](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref47)-[bithiophene](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref47)-[thienopyrrolodione terpoly](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref47)[mers for organic photovoltaics, J. Mater. Chem. A 2 \(2014\) 17899.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref47)
- [48] [H.-C. Liao, C.-C. Ho, C.-Y. Chang, M.-H. Jao, S.B. Darling, W.-F. Su, Additives for](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref48) morphology control in high-effi[ciency organic solar cells, Material today 16](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref48) (2013) , 326-[236.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref48)
- [49] [A. Zusan, B. Gieseking, M. Zerson, V. Dyakonov, R. Magerle, C. Deibel, The](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref49) [effect of diiodooctane on the charge Carrier generation in organic solar cells](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref49) [based on the copolymer PBDTTT-C, Sci. Rep. 5 \(2015\) 8286.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref49)
- [50] [V. Vohra, K. Kawashima, T. Kakara, T. Koganezawa, I. Osaka, K. Takimiya,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref50) H. Murata, Effi[cient inverted polymer solar cells employing favourable mo](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref50)[lecular orientation, Nat. Photon. 9 \(2015\) 403](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref50)-[408.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref50)
- [51] [G.G. Malliaras, J.R. Salem, P.J. Brock, C. Scott, Electrical characteristics and](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref51) effi[ciency of single-layer organic light-emitting diodes, Phys. Rev. B 58 \(1998\).](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref51) [R13411](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref51).
- [52] [C. Liu, K. Wang, X. Hu, Y. Yang, C.-H. Hsu, W. Zhang, S. Xiao, X. Gong, Y. Cao,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref52) Molecular weight effect on the effi[ciency of polymer solar cells, ACS Appl.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref52) [Mater. Interfaces 5 \(2013\) 12163](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref52)-[12167.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref52)
- [53] [Y. Jin, Z. Chen, S. Dong, N. Zheng, L. Ying, X.-F. Jiang, F. Liu, F. Huang, Y. Cao,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref53) [A Novel Naphtho\[1,2-c:5,6-c](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref53)'[\]bis\(\[1,2,5\]thiadiazole\)-based narrow-bandgap](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref53) π [-conjugated polymer with power conversion ef](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref53)f[iciency over 10%, Adv. Ma](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref53)[terials 28 \(2016\) 9811](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref53)-[9818](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref53).
- [54] [G.P. Kini, S. Oh, Z. Abbas, S. Rasool, M. Jahandar, C.E. Song, S.K. Lee, W.S. Shin,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref54) [W.W. So, J.C. Lee, Effects on photovoltaic performance of dialkyloxy](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref54)[benzothiadiazole copolymers by varying the thienoacene donor, ACS Appl.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref54) [Mater. Interfaces 9 \(2017\) 12617](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref54)-[12628.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref54)
- [55] J.Y. Lee, J.W. Jo, W.H. Jo, Effect of fl[uorine substitution on photovoltaic per](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref55)formance of DPP-based copolymer, Org. Electron. 20 (2015) 125-[131.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref55)
- [56] [P. Liu, K. Zhang, F. Liu, Y. Jin, S. Liu, T.P. Russell, H.-L. Yip, F. Huang, Y. Cao,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref56) Effect of fl[uorine content in thienothiophene-benzodithiophene copolymers](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref56) [on the morphology and performance of polymer solar cells, Chem. Mater. 26](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref56) (2014) 3009-[3017.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref56)
- [57] [L. Ye, W. Zhao, S. Li, S. Mukherjee, J.H. Carpenter, O. Awartani, X. Jiao, J. Hou,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref57) H. Ade, High-effi[ciency nonfullerene organic solar cells: critical factors that](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref57) [affect complex multi-length scale morphology and device performance, Adv.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref57) [Energy Mater 7 \(2017\), 1602000.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref57)
- [58] [L. Ye, H. Hu, M. Ghasemi, T. Wang, B.A. Collins, J.H. Kim, K. Jiang, J.-](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref58) [H. Carpenter, H. Li, Z. Li, T. McAfee, J. Zhao, X. Chen, J.L.Y. Lai, T. Ma, J.-L. Bredas,](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref58) [H. Yan, H. Ade, Quantitative relations between interaction parameter, misci](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref58)[bility and function in organic solar cells, Nat. Mater. 17 \(2018\) 253](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref58)-[260.](http://refhub.elsevier.com/S0032-3861(18)30532-9/sref58)